

NOTE:

The following measures are required during the installation of a new hydraulic pump:

- The oil used in the hydraulic system must be absolutely clean before the new pump is used.
- Drain the hydraulic system and clean the tank and suction strainer.
- Replace the filter and fill with clean oil.
- Bleed the pump and set the pressure relief valve to zero.
- Run pump unloaded for a half-hour and gradually increase the load to the machine manufacturer's recommendation.
- The drive shaft must not be subjected to unpermitted axial or radial forces.
- Only use purpose designed O-rings when the pump is connected. Check the direction of rotation.
- The pressure and suction lines must be dimensioned for the flow in question.
- Check the pressure relief valve setting with a manometer.

If the above recommendations are not followed it may void the warranty.

