

**NOTE:**

**The following measures are required during the installation of a new hydraulic motor:**

- The oil used in the hydraulic system must be absolutely clean before the new motor is used.
- Drain the hydraulic system and clean the tank and suction strainer.
- Replace the filter and fill with clean oil.
- Bleed the motor and set down the pressure relief valve.
- Run motor unloaded for a half-hour and gradually increase the load to the machine manufacturer's recommendation.
- The drive shaft must not be subjected to unpermitted axial or radial forces.
- Only use purpose designed O-rings when the motor is connected. Check the direction of rotation.
- The pressure and return lines must be dimensioned for the flow in question.
- Check the pressure relief valve setting with a manometer.
- Check whether the drainage line needs to be connected.

If the above recommendations are not followed it may void the warranty.

